

## ADS SANITITE® HP 750 – 1500 mm PIPE SPECIFICATION

### Scope

This specification describes 750 to 1500 mm (30- through 60-inch) ADS SaniTite HP pipe for use in gravity-flow zsewer applications.

### Pipe Requirements

ADS SaniTite HP pipe shall have a smooth interior and exterior surfaces with annular inner corrugations.

- 750 to 1500 mm (30- through 60-inch) pipe shall be certified by an accredited certification body to meet CSA B182.13
- 750 to 1500 mm (30- through 60-inch) pipe shall have a minimum pipe stiffness of 320 kPa when tested in accordance with ASTM D2412.
- Manning's "n" value for use in design shall be 0.012.

### Joint Performance

Pipe shall be joined with a gasketed integral bell & spigot joint meeting the requirements of CSA B182.13.

750 to 1500 mm (30- through 60-inch) shall be watertight according to the requirements of B182.13. Spigot shall have two gaskets meeting the requirements of ASTM F477. Gaskets shall be installed by the pipe manufacturer and covered with a removable, protective wrap to ensure the gaskets are free from debris. A joint lubricant available from the manufacturer shall be used on the gasket and bell during assembly.

750 to 1500 mm (30- through 60-inch) diameters shall have a reinforced bell with a polymer composite band installed by the manufacturer.

### Fittings

Fittings shall conform to CSA B182.13. Bell & spigot connections shall utilize a spun-on, welded or integral bell and spigot with gaskets meeting ASTM F477. Fitting joints shall meet the watertight joint performance requirements of CSA B182.13.

### Field Pipe and Joint Performance

To assure watertightness, field performance verification may be accomplished by testing in accordance with ASMT F1417 or ASTM F2487. Appropriate safety precautions must be used when field-testing any pipe material. Contact the manufacturer for recommended leakage rates.

### Material Properties

Polypropylene compound for pipe and fitting production shall be an impact modified copolymer meeting the material requirements of CSA B182.13.

### Installation

Installation shall be in accordance with CSA B182.11 and ADS recommended installation guidelines, with the exception that minimum cover in traffic areas for 750 to 1200 mm (30- through 48-inch) diameters shall be 0.3 m (1-ft) and for 1500mm (60-inch) diameter the minimum cover shall be 0.6 m (2-ft) in single run applications. Backfill for minimum cover situations shall consist of Class 1 or Class 2 (minimum 90% SPD) material. Maximum fill heights depend on embedment material and compaction level; please refer to Technical Note 2.05. Contact your local ADS representative or visit our website at [www.ads-pipe.com](http://www.ads-pipe.com) for a copy of the latest installation guidelines.

### Pipe Dimensions

	Nominal Diameter, mm (in)				
Pipe I.D. mm (in)	750 (30+)	900 (36)	1050 (42)	1200 (48)	1500 (60)
Pipe O.D.* mm (in)	899 (35.4)	1044 (41.1)	1212 (47.7)	1367 (53.8)	1689 (66.5)
Minimum Pipe Stiffness @ 5% Deflection** kN/m <sup>2</sup> . (#/in./in)	320 (46)	320 (46)	320 (46)	320 (46)	320 (46)

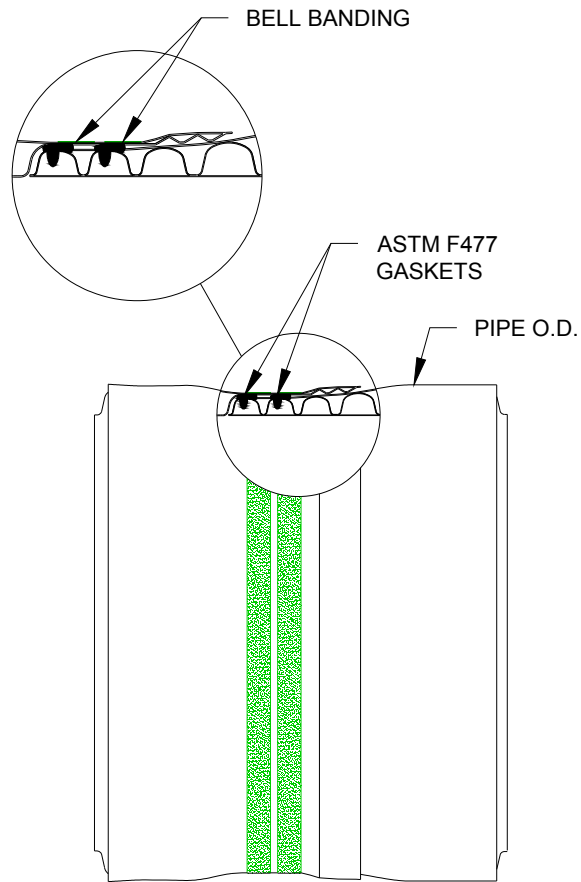
+ Check with sales representative for availability by region.

\*Pipe O.D. values are provided for reference purposes Contact a sales representative for exact values.

\*\* Minimum pipe stiffness values listed; contact a representative for maximum values

## SANITITE® HP 750 – 1500 mm PIPE JOINT SYSTEM

*(Joint configuration & availability subject to change without notice. Product detail may differ slightly from actual product appearance.)*



30" - 60"  
(750-1500 MM)